



Environmental Chronological Table

▶ Environmental Management	▶ Development and Design	▶ Production and Logistics	▼ Recycling
▶ Housing Business / Biotechnology and Afforestation Businesses	▶ Consolidated Environmental Management		▶ Social Aspects

- 1970 · Toyota Metal Co., Ltd., end-of-life vehicles shredding company, established
- 1981 · Material ID marking system introduced
- 1990 · CFC collection and recycling equipment distributed free of charge to service shops across Japan
- 1991 · TSOP, a new material with outstanding recyclability, developed and put to practical use
 - Bumper recycling system covering Western Tokyo area launched
- 1994 · Technology for recycling painted bumpers into new bumpers developed and put into practical use
- 1995 · Technologies for using glass from shredder residue for tile reinforcement developed and put into practical use
 - Technologies for using copper extracted from wire harnesses in shredder residue as a reinforcing agent in aluminum casting developed and put into practical use
 - Toyota joins with Toyota Metal Co., Ltd., to develop the world's first high-precision dry sorting process
 - ASR recycling pilot plant started operation
 - Melt-bricking technologies for shredder residue developed and applied
 - Toyota develops and applies technologies to sort urethane and fiber from residue and recycle RSPP, a soundproofing material used in vehicles
 - Toyota Automobile Dismantling Manual compiled and distributed
- 1996 · TSOP-5 for interior parts developed and put to use; 20 types of resin materials thus enabled to integrate into two types
 - Technology to recycle polyurethane bumpers developed
 - Bumper Recycling System expands to cover all of Japan
 - LLC engine coolant separation concentrate ethylene glycol for use as a fuel unit developed
- 1997 · Recycling of polyurethane bumpers begins; materials used for battery trays and other parts
 - Separation and concentrating ethylene glycol in LLC unit distributed free of charge to all distributors
 - Recoverability prior assessment system launched
 - New recycling technology developed, comprising a twin-screw reactive extruder processing system that recycles painted bumpers into new bumpers
 - Technology developed to recycle waste rubber into products of the same quality as new material
 - Use of lead in wire harness coverings discontinued
- 1998 · Toyota Recycling Voluntary Action plan established to strengthen Toyota's commitment to vehicle recovery
 - Full-scale commercial plant to utilize shredder residue built
 - A Prius battery recycling system created
 - Elimination of lead in electro-deposited coatings begins
 - CFC12 collection and destruction system launched in the Tokyo metropolitan region
 - In addition to collection and destruction of CFC12, collection and reusing of HFC134a begins
- 1999 · Increased the number of vehicle series with recycled sound-proofing products (RSPP) to 12 vehicle series and achieved a vehicle recovery rate of 87%
 - Presented Toyota Japanese Dealer Environmental Guidelines to dealers
- 2000 · Improvement of Recoverability in the New Celsior
 - All Dealers Begin Activities in Accordance with the Environmental Guidelines

- 2001
- Toyota established the Automobile Recycle Technical Center in April 2001, in order to strengthen the recycling research structure.
 - Improvement and Strengthening of the Prior Assessment System in Recycling
 - Reduction of Lead Usage
 - Sales of Used Parts Expanded Nationwide
 - Automobile Recycle Technical Center Starts Operations
- 2002
- Creation of the Toyota Recycle Vision, with Goals through to 2015
 - Development of Efficient Dismantling Technologies and Introduction in the New Raum (Launched in May, 2003)
 - Reduction of Lead Usage in Three Vehicle Series to 1/10 of 1996 Level
 - Verification Experiments Begun at ASR Recycling and Recovery Pilot Plant
 - Adoption of Toyota Eco-Plastic, Derived from Plants
- 2003
- Toyota Recycle Vision Established and Announced
 - Reduced Lead Usage to 1/10 of 1996 Level in Five Vehicle Series
 - Various Dismantling Tools Developed at The Automobile Recycle Technical Center
 - Responses to the Automobile Recycling Law Strengthened
- 2004
- Designs for recycling (DfR) created for the Raum steadily introduced on new models
 - Toyota decides on early worldwide elimination of lead, cadmium, mercury, and hexavalent chromium
- 2005
- Collection and recycling of three specified items begins in conjunction with Automobile Recycling Law coming into effect

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